Swivel Bracket Installation for Stairs & Custom Angle Posts

Residential installation only. Commercial applications may differ.

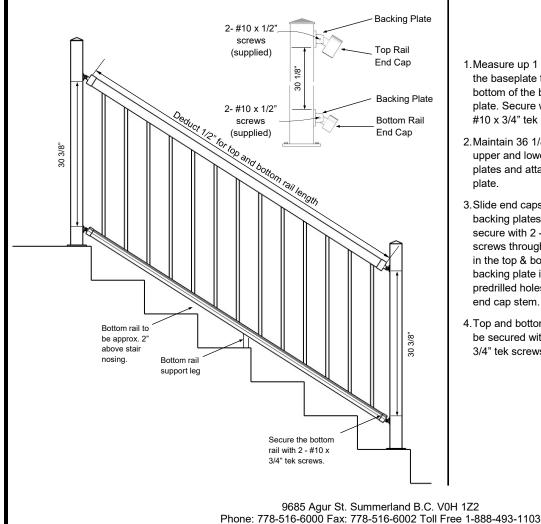
Always check with local building codes prior to purchasing and installing this product.

Note: If using stair line post, refer to those instructions first.

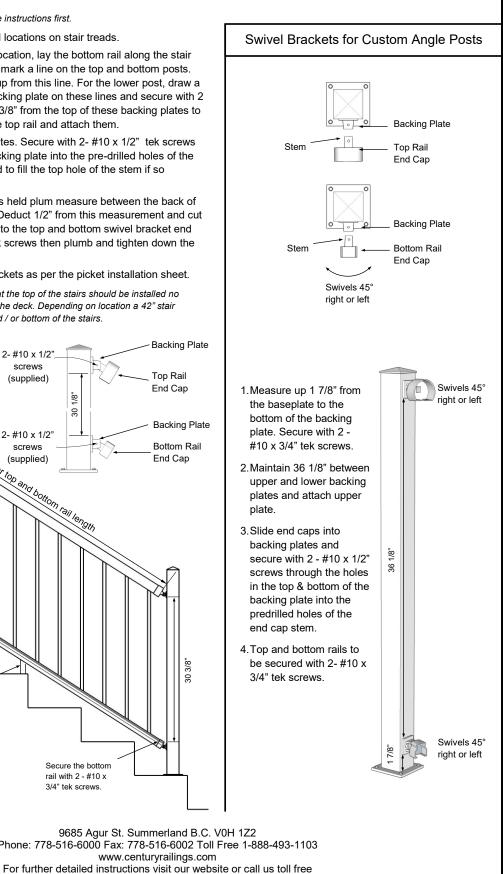
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ALUMINUM RAILINGS

- Loosely mount the posts at the desired locations on stair treads. 1.
- 2. To determine the stair swivel bracket location, lay the bottom rail along the stair nosing and using the top of the railing, mark a line on the top and bottom posts. For the upper post, draw a line 1 3/8" up from this line. For the lower post, draw a line 2 3/4" up. Locate the top of the backing plate on these lines and secure with 2 #10 x 3/4" tek screws. Measure up 30 3/8" from the top of these backing plates to the bottom of the backing plates for the top rail and attach them.
- 3. Slide the end caps into the backing plates. Secure with 2- #10 x 1/2" tek screws through the holes in the side of the backing plate into the pre-drilled holes of the end cap stem. A third screw is supplied to fill the top hole of the stem if so desired
- 4. Following the stair angle and with posts held plum measure between the back of the installed swivel bracket end caps. Deduct 1/2" from this measurement and cut top and bottom rails to length. Install into the top and bottom swivel bracket end caps and secure with 2- #10 x 3/4" tek screws then plumb and tighten down the posts left loose in step 1.
- 5. Starting from the bottom post, insert pickets as per the picket installation sheet.
 - Note: For 36" high railing, the deck post at the top of the stairs should be installed no greater than 3/4" from the edge of the deck. Depending on location a 42" stair post may be required at the top and / or bottom of the stairs.



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